

**Garant**

**Indexable insert for turning VBMT 110302, for finish machining, Grade: HB7130-2**

**Order data**

Order number	261142 HB7130-2
GTIN	4062406750374
Item class	21G

**Technical description**

Corner radius	0.2 mm
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	VS
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting conditions	slightly interrupted
Main application	M
Grade	HB7130-2
Number of changes/inserts	2
ISO code indexable insert	VBMT 110302

Cutting depth $a_p$	0.2 - 1.5 mm
Cutting speed $v_c$ main application	80 - 270 m/min
Type of product	Indexable insert for turning